

Installation Instructions

Bracket Kit – 14300 2007-2010 Jeep JK Wrangler Unlimited 4 door

Parts List:

- 2- Front Brackets Black 6- 5/16 -18 x 3/4" Carriage Bolts
- 2- Middle Brackets Black 18- 5/16-18 x 3/4" HH Bolts
- 2- Rear Brackets Black 30- 5/16-18 Nylok nuts
- 6- PinchWeld Plates Black 30- 5/16 Flat Washers
- 6- "C" Channel clamps 4- ½ x 1-3/4 Stud Plates
- 1- Set of end caps 2- M8 x 20 HH Bolts
- 2- M8 x 20 Lock Washer

Installation:

1) Front Brackets

- a) Locate two identical brackets marked "F". The bracket will position on the vehicle with the three slots facing out from the rocker panel. Begin on the drivers side and position the pinch weld plate on the bracket using one, 5/16-18 x 3/4" HH bolt, 5/16 flat washer and 5/16-18 Nylok Nut. See Fig 1.
- b) Place the bracket up to the two pre drilled holes in the pinch weld and attach with two 5/16-18 x 3/4" HH bolt, 5/16 flat washer and 5/16-18 Nylok Nuts. Hand tighten.
- c) Locate ½ x 1-3/4" Stud Plates. On the underside frame rail of the vehicle you will find a Square hole and a smaller 5/16" hole next to it. Place the stud plate up through the square hole and drop the stud down through the 5/16" hole and through the slot on the bracket. Hold the tab flat in place and attached a 5/16" flat washer and 5/16" Nylok nut. Hand tighten.
- d) Repeat for Passenger side

2) Middle Brackets

- a) Locate two identical brackets marked "M".
- b) Repeat steps A and B from Front bracket mounting instructions.
- c) Repeat for passenger side

3) Rear Brackets

- a) Locate two identical brackets marked "R".
- b) Repeat steps A through B from Middle bracket mounting instructions.
- c) Locate the M8 x 20 HH bolts, one 5/16 flat washer and one M8 Lock washer, bolt the bracket assembly to the frame rail using the pre-threaded hole in the frame rail. Hand tighten.
- d) Repeat for passenger side

4) Streamline Boards

a) Your new 14080 Streamline Boards are now ready to attach to the vehicle. Open the 14080 carefully remove the two SS or Black bars. The 14300 hardware kit includes four end caps and eight X-mas tree fasteners. Locate two end caps labeled "L" and "R" position them on the Drivers side bar so the holes in the board and the cap line up. To determine Drivers and Passenger bars, the large step pad goes toward the front of the vehicle. (See Figure 2). Insert the fasteners through the holes and press into place. Repeat for Passenger side bar. The 14080 also comes with four large plastic end caps for other applications which do not apply, these can be recycled or discarded.

- b) Place the boards on the brackets and install the "C" channel clamp with 5/16"-18x ¾" carriage bolts on each of the brackets. Rotate the top clamp so it is parallel with the mounting bracket, this will squeeze the board between the lower bracket and top clamp. Repeat for all brackets.
- c) Finish tightening all bolts on the vehicle and boards, repeat steps A & B for Passenger side.





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