

Note: Drilling into body and frame is required.

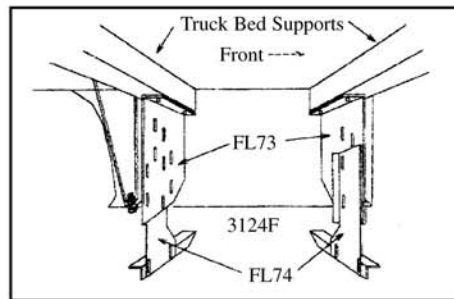
| | | Qty. | Description | Qty. | Description | |
|-------------------------------------|---|------|---------------------------------|------|-------------|--|
| Installation Parts List: | A | 1 | GlaStep Box Board (Driver Side) | H | 22 | 5/16" X 3/4" Washer Head Bolts |
| | B | 1 | GlaStep Box Board (Passenger) | I | 18 | 5/16" Washer Head Nuts |
| | C | 2 | Foam Tape Strips | J | 4 | 5/16" Nut Clips |
| | D | 2 | Step Pads | K | 18 | #14 x 3/4" Self-Drilling Screws |
| | E | 4 | Flat Brackets #FL73 D&P | L | 8 | #12 x 1-1/4" Self-Drilling Screws with Rubber Washers |
| | F | 4 | Step Supports #3124F | M | 2 | Cross Supports BT43 (not used) |
| | G | 4 | Bent Tabs #FL74 | | | |

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

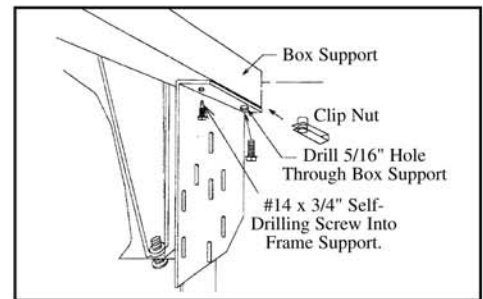
1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

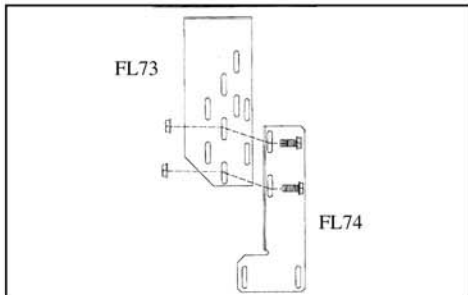
NOTE: Position cab boards on brackets first. Do not fasten cab board to body. Position box board to brackets, align both, then fasten to body.



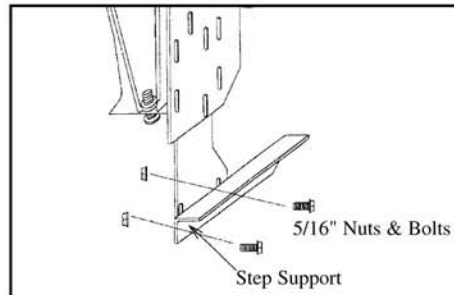
3. Brackets FL73 will mount on truck bed supports as shown.



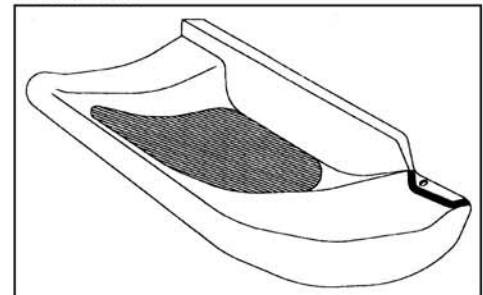
4. Attach flat plates #FL73 to box supports. Align front of plate with box support. Use one #14 x 3/4" self-drilling screw to attach rear of FL73, drill 5/16" hole through front hole of FL73 in box support. Insert clip nut and secure with 5/16" bolt.



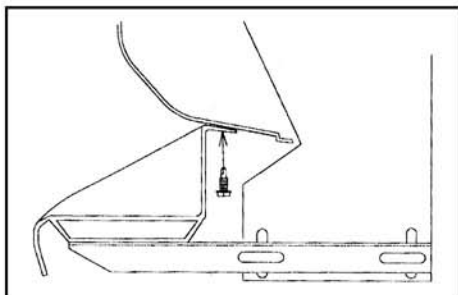
5. Bolt FL74 to FL73 using two 5/16" nuts and bolts in slots shown.



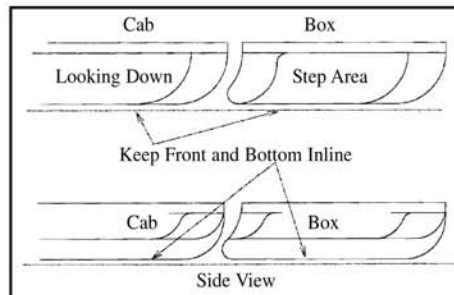
6. Attach step support to flat plate using 5/16" nuts and bolts. Do not tighten at this time.



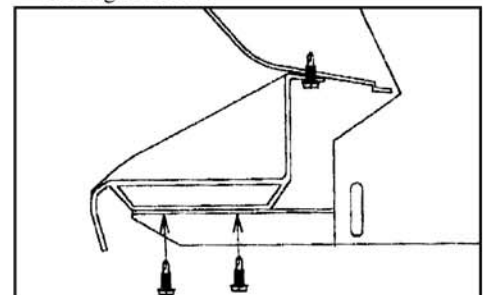
7. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to back of step where it mates with body. Place step pad on GlaStep. Peel off tape backing to secure.



8. Position step on bracket aligning step with cab step. Attach to box using three #12 x 1-1/4" self-drilling screws with rubber washers.



8A. Make sure cab and box boards line up. Always mount cab boards first.



9. Attach GlaStep to bracket using two #14 x 3/4" self-drilling screws per support. Adjust height of step, then tighten all bolts.